

## Cross reference between Old TS and New TS

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The table that follows compares ISO/TS 16949:1999 with ISO/TS 16949:2002 clause by clause so that the reader can establish how the clauses of the first edition have been dispersed in the second edition. The table also provides a comparison between ISO 9001:1994 and ISO 9001:2000. A grey block indicates the clause numbers that are heading only. This table does not include the additional requirements and although a clause heading may have been transferred to ISO/TS 16949 it does not necessarily imply the requirement remains unchanged. This matter is addressed in the next section.

ISO/TS 16949:1999		ISO/TS 16949:2002	
Old Clause	Heading	New Clause	Heading
0	Introduction	0.1	Introduction (General)
		0.2	Process approach
		0.3	Relationship with ISO 9004
		0.4	Compatibility with other management systems
		0.5	Goal of this technical specification
1	Scope	1.1	General
		1.2	Application
2	Normative References	2	Normative References
3	Terms and definitions	3	Terms and definitions

ISO/TS 16949:1999		ISO/TS 16949:2002	
Old Clause	Heading	New Clause	Heading
4.1	Management Responsibility	5.1	Management Responsibility
4.1.1	Quality policy	5.3	Quality policy
4.1.1.1	Quality Policy	4.2.1	General
		5.1	Management commitment
		5.3	Quality Policy
		6.2.2	Competence, awareness and training
4.1.1.2	Objectives	5.4.1	Quality objectives
4.1.1.3	Customer satisfaction	5.4.1.1	Quality objectives-supplemental.